

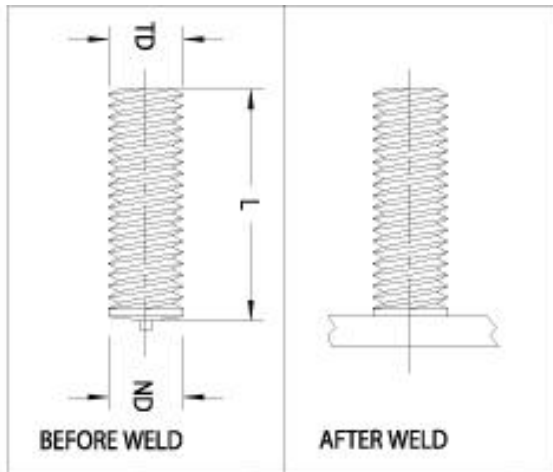
ASAP FASTENING SYSTEMS, INC.

SUPPLIES FOR INDUSTRY AND CONSTRUCTION

2013 SOUTH 37TH STREET • MILWAUKEE, WISCONSIN 53215

(414) 344-4500 • FAX (414) 344-4504


WWW.ASAPFASTENING.COM • EMAIL: SALES@ASAPFASTENING.COM



TYPE **CD** STUD
FULLY THREADED - NON-FLANGED
NO FERRULE NEEDED

TD DIAMETER AND THREAD	L MIN. LENGTH BEFORE WELD	STUD PART NUMBER	ND NOMINAL DIAMETER	CHUCK PART NUMBER
#4-40	.250	1641-18-004C	.112	5012
#6-32	.250	1641-22-004C	.138	5014
#8-32	.250	1641-26-004C	.164	5015
#10-32	.250	1641-03-004F	.190	5016
#10-24	.250	1641-03-004C	.190	5016
1/4-20	.375	1641-04-006C	.250	5017
5/16-18	.500	1641-05-008C	.312	5018
3/8-16	.500	1641-06-008C	.375	5019

C.D. STUDS ARE AVAILABLE IN MILD STEEL, STAINLESS STEEL, ALUMINUM, AND BRASS.
MILD STEEL STUDS ARE COPPER PLATED AND ARE ALSO AVAILABLE NICKEL PLATED UPON REQUEST.
ALL STUDS ARE ANNEALED WHERE REQUIRED.

-  STUDS ARE AVAILABLE IN ANY REQUIRED LENGTH ABOVE THE STANDARD MINIMUM.
2.) SEE PART NUMBER CONSTRUCTION DATA ON PAGE NO.3

CONFORMS TO MIL-5-24149(SHIPS)

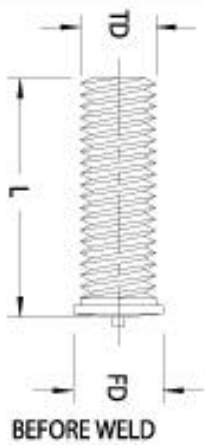
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SUPPLIES FOR INDUSTRY AND CONSTRUCTION

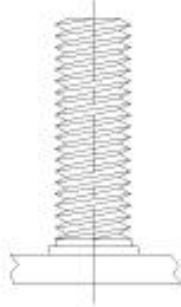
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BEFORE WELD




AFTER WELD

TYPE **CD** STUD
FULLY THREADED - FLANGED
NO FERRULE NEEDED

TD DIAMETER AND THREAD	L MIN. LENGTH BEFORE WELD	STUD PART NUMBER	FD FLANGE DIAMETER	CHUCK PART NUMBER
#4-40	.250	1541-18-004C	.187	5012
#6-32	.250	1541-22-004C	.220	5014
#8-32	.250	1541-26-004C	.250	5015
#10-32	.250	1541-03-004F	.250	5016
#10-24	.250	1541-03-004C	.250	5016
1/4-20	.375	1541-04-006C	.312	5017
5/16-18	.500	1541-05-008C	.375	5018

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- 1.)  STUDS ARE AVAILABLE IN ANY REQUIRED LENGTH ABOVE THE STANDARD MINIMUM.
2.) SEE PART NUMBER CONSTRUCTION DATA ON PAGE NO.3

CONFORMS TO MIL-S-24149(SHIPS)